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**Synthetic Strategies
for
 ^{14}C Labelling of Drug Molecules**

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Objective

- This lecture will focus on a brief introduction to 'what is' carbon-14
- Then leading onto some synthetic strategies towards labelling potential drug molecules with carbon-14

Agenda

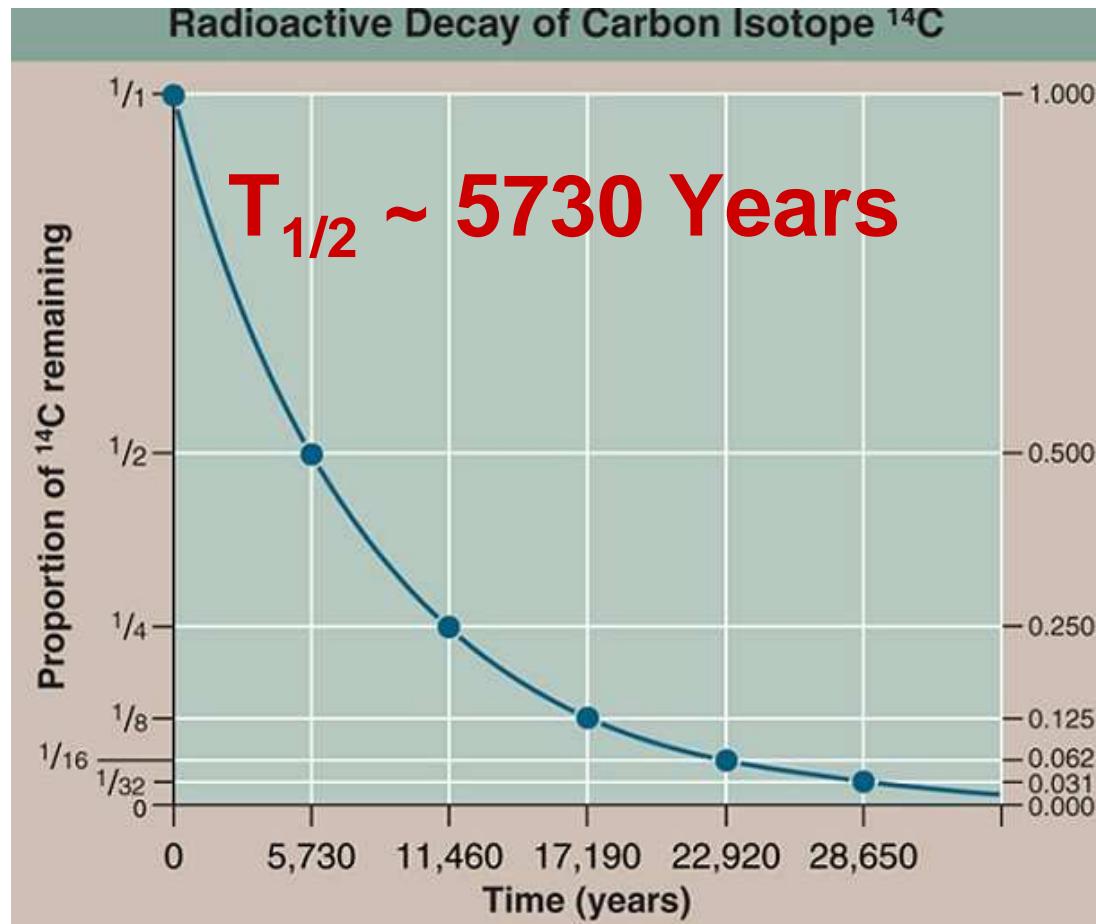
- Introduction to ^{14}C
- ^{14}C Synthetic Strategies:
 - $[^{14}\text{C}]\text{XEN-D0401}$
 - $[^{14}\text{C}]\text{Apomorphine}$
 - $[^{14}\text{C}]\text{Combretastatin-A1}$
 - $[5\text{-}^{14}\text{C}]\text{Hex-5-yneic acid}$
 - $[^{14}\text{C}]\text{ZT-1}$
- Conclusion



Introduction to ^{14}C

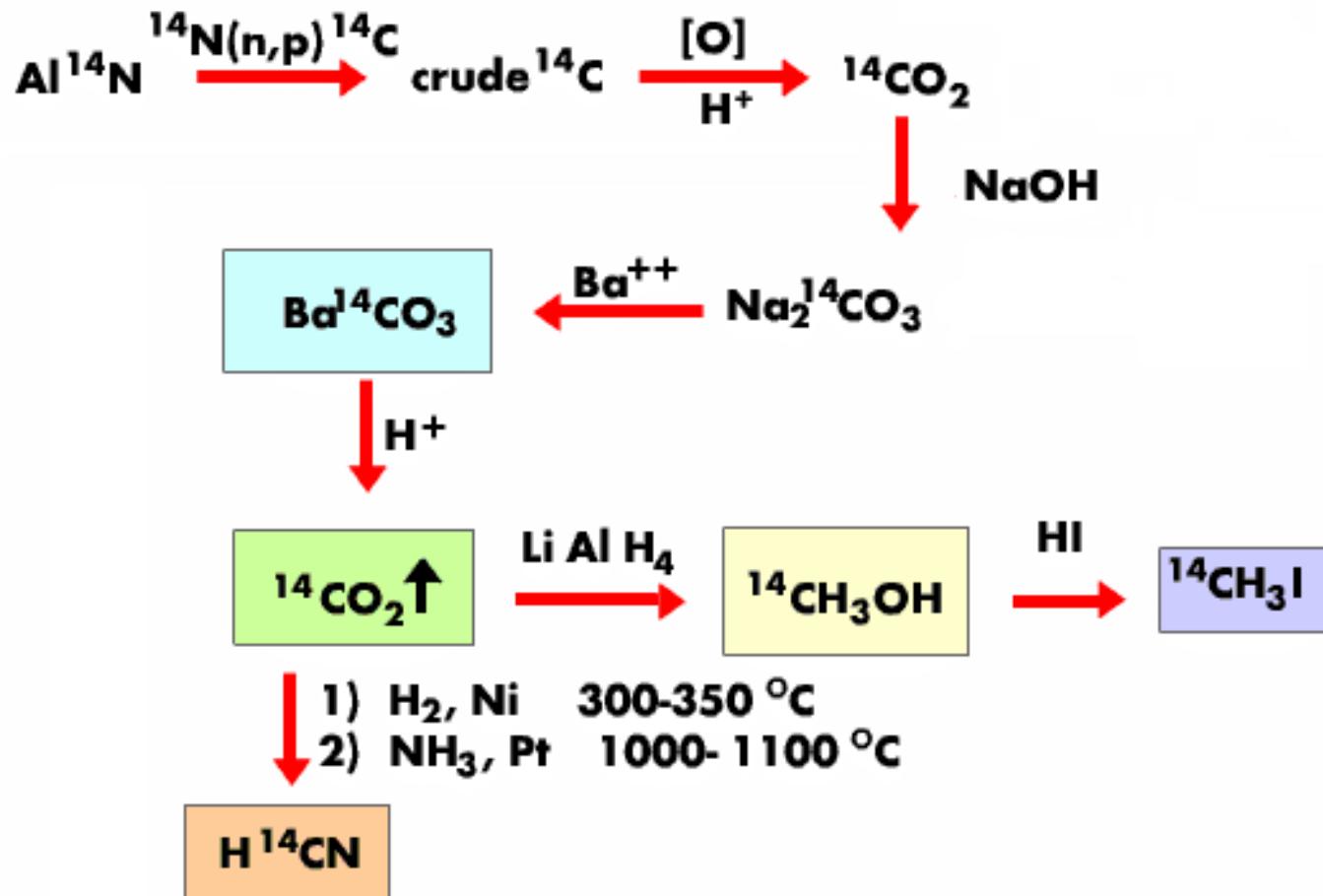
Discovery of ^{14}C

Martin Kamen & Sam Ruben (27-FEB-1940)



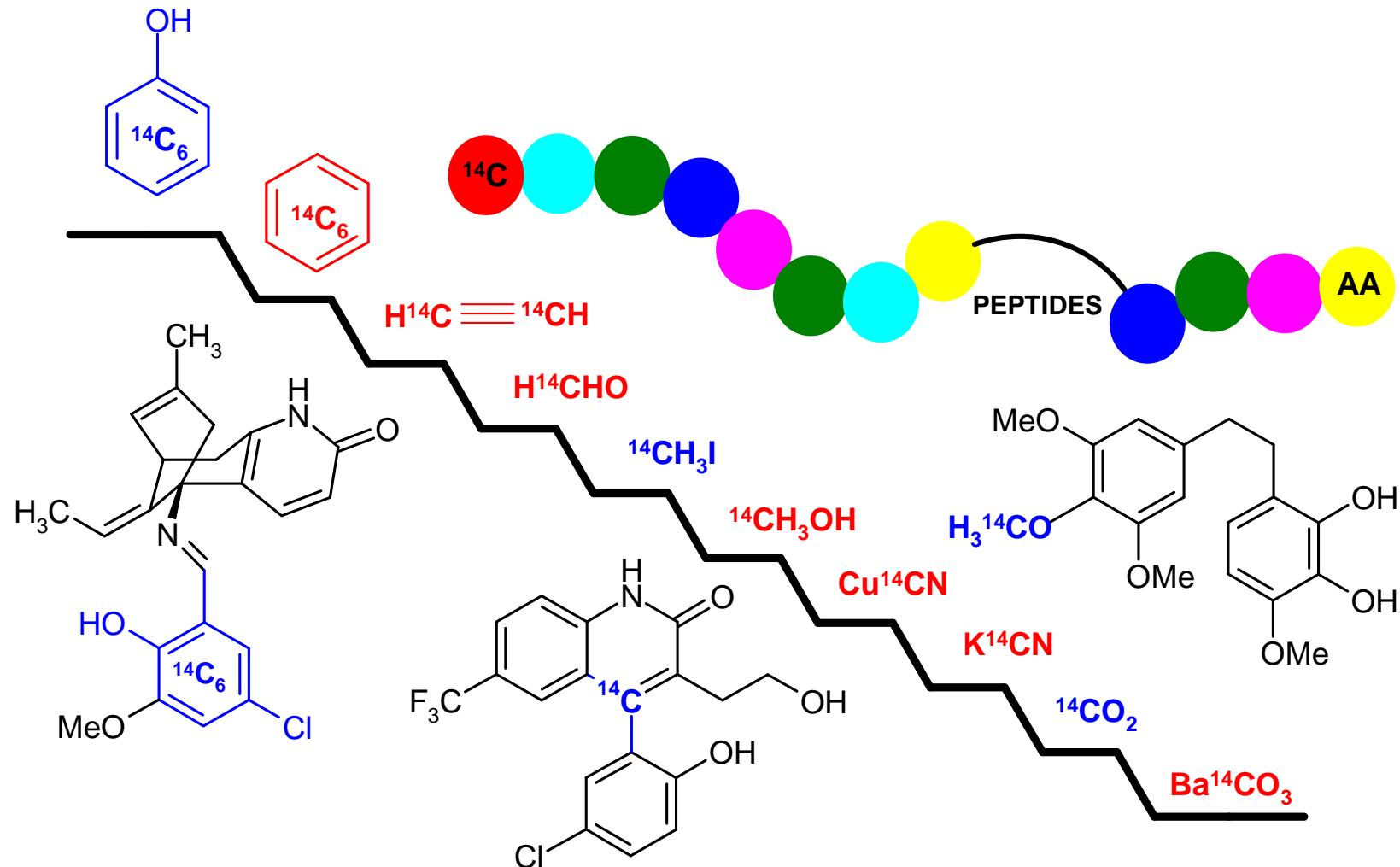
^{14}C Starting Materials

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Barium ^{14}C carbonate staircase

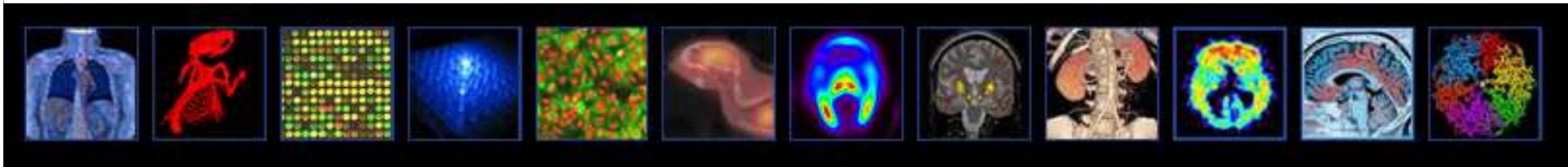
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¹⁴C Radiotracer



- In pharmaceutical research ¹⁴C is used as a tracer to ensure that potential drugs are metabolized without forming harmful by-products – **ADMET Studies**
- The ¹⁴C label should ideally form part of the compounds molecular skeleton





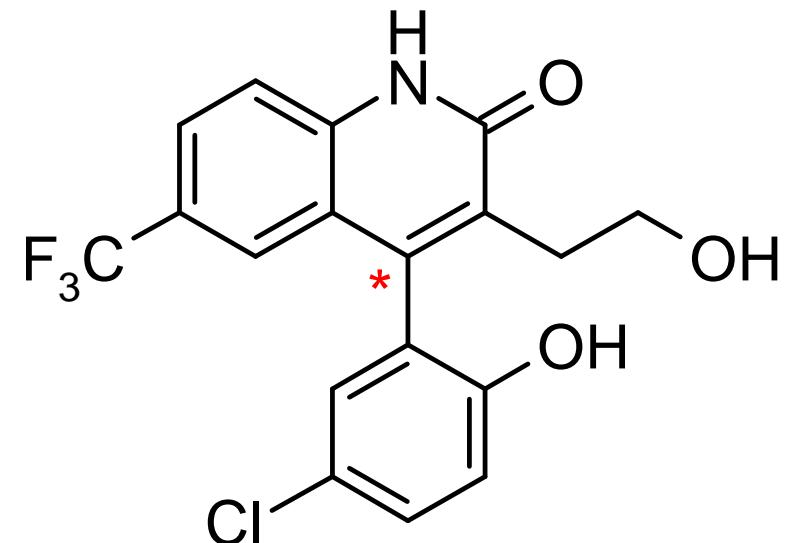
¹⁴C Synthetic Strategies



Target: [¹⁴C]XEN-D0401



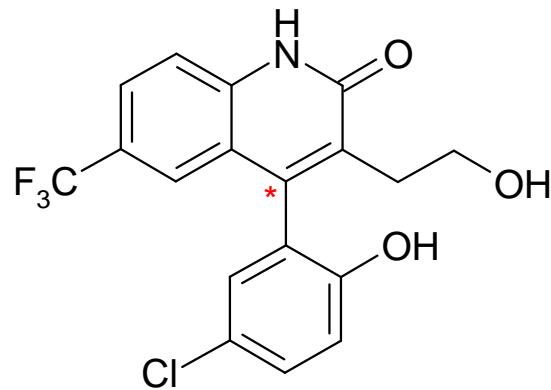
- XEN-D0401 is a novel and selective small molecule activator of the large-conductance calcium-activated potassium channel (known as the BK channel)
- Currently in Phase 1 development for the treatment of overactive bladder (OAB)



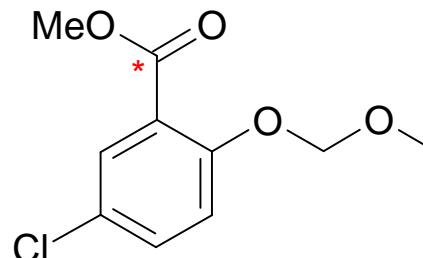
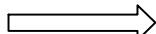
* = ¹⁴C Label

¹⁴C Starting Material

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[¹⁴C]XEN-D0401



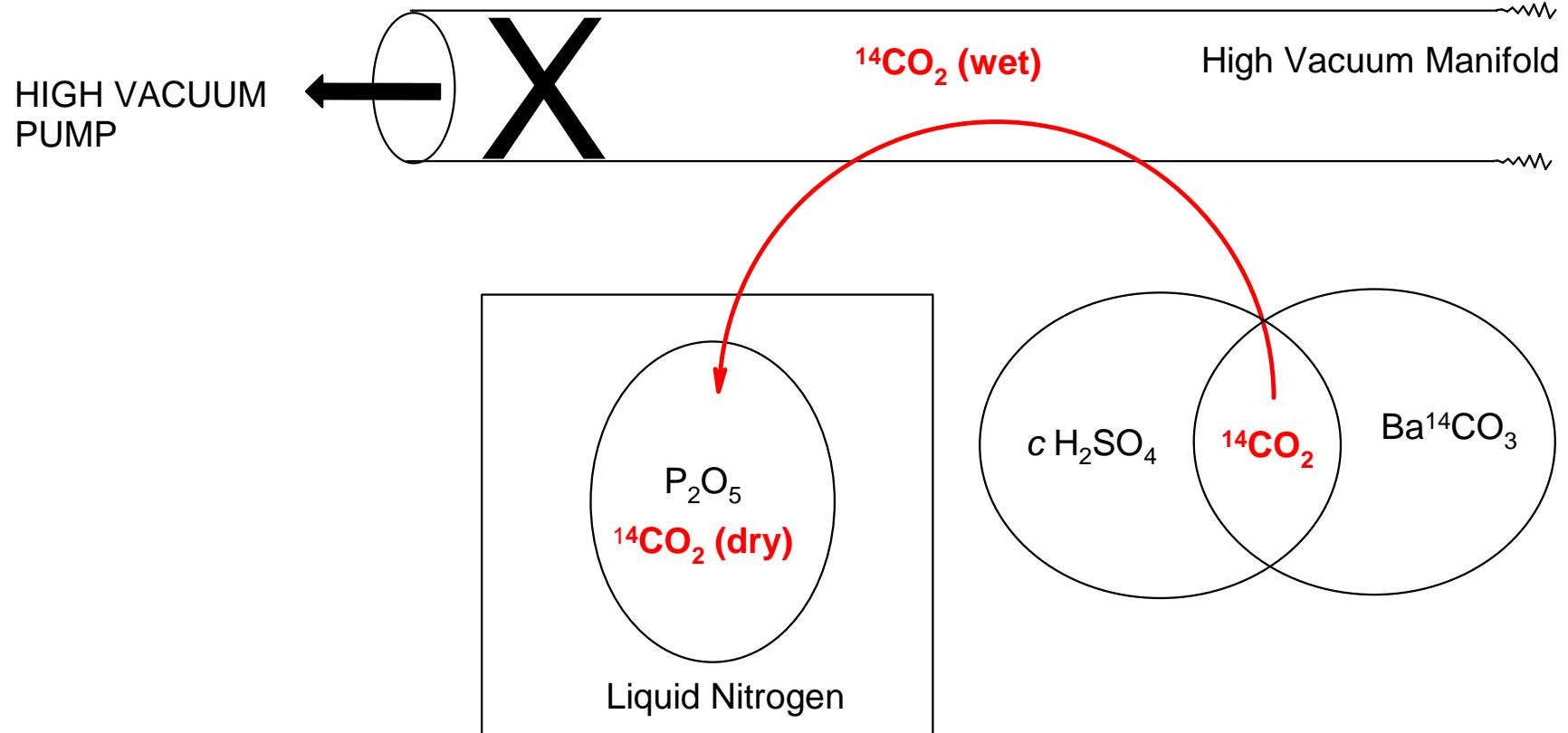
[¹⁴C]-4



¹⁴CO₂

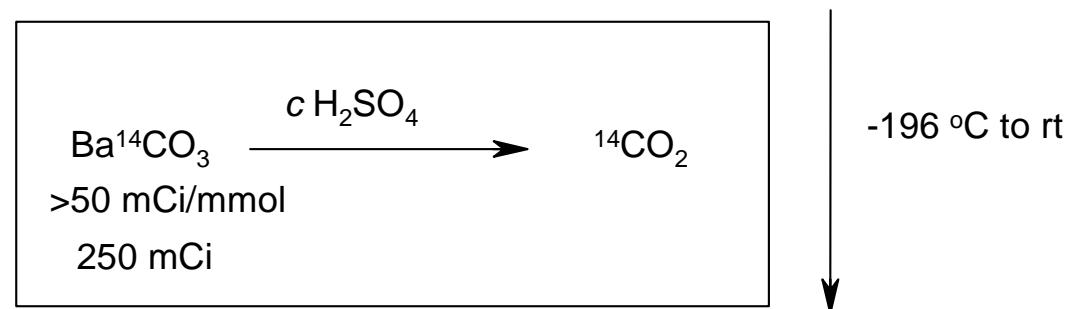
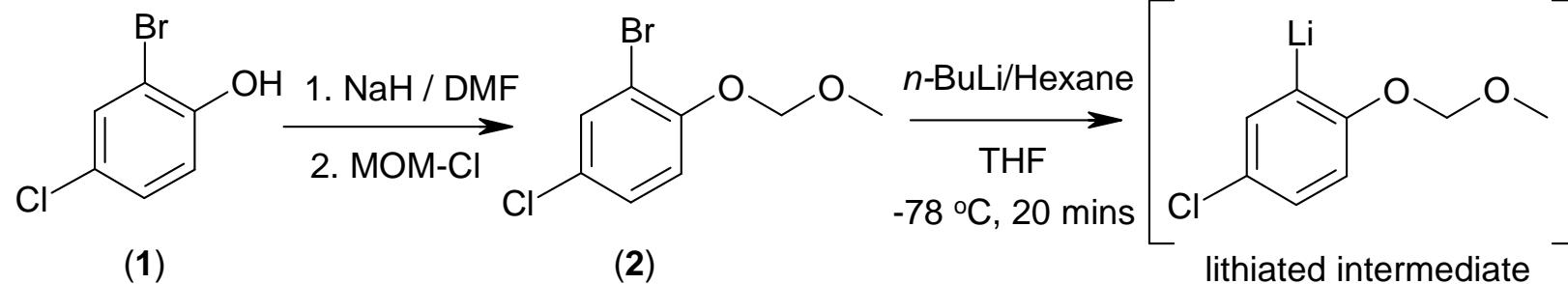
Generation of 'Dry' $^{14}\text{CO}_2$

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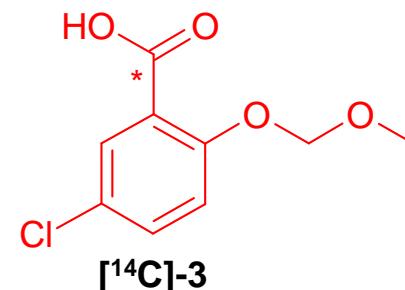


Carboxylation

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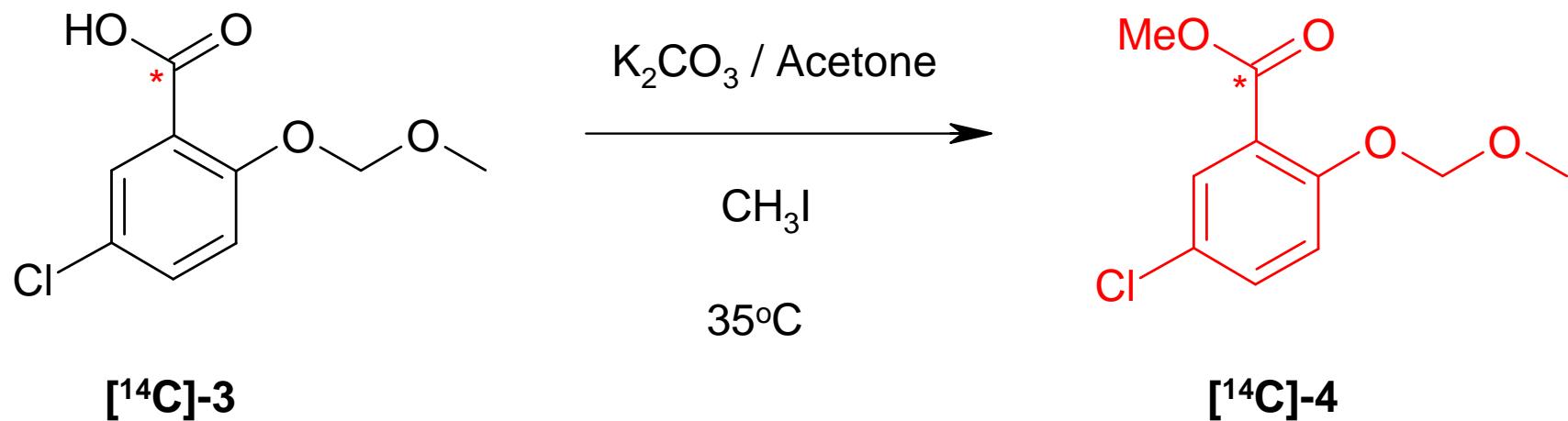


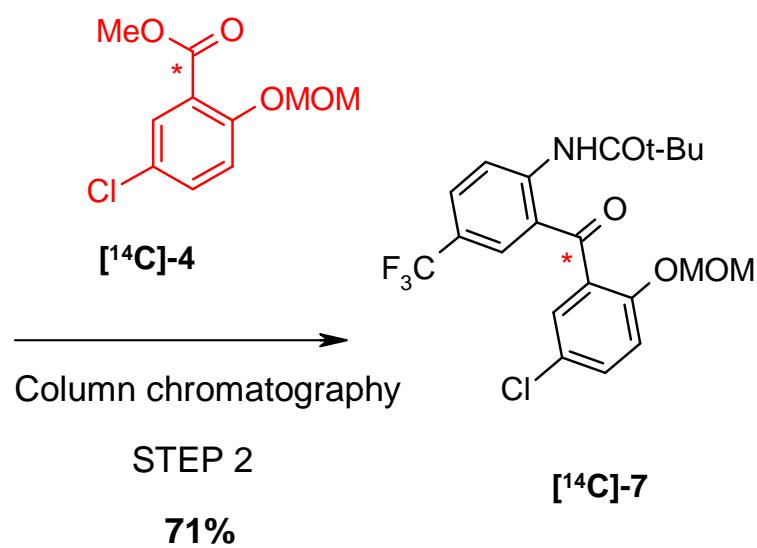
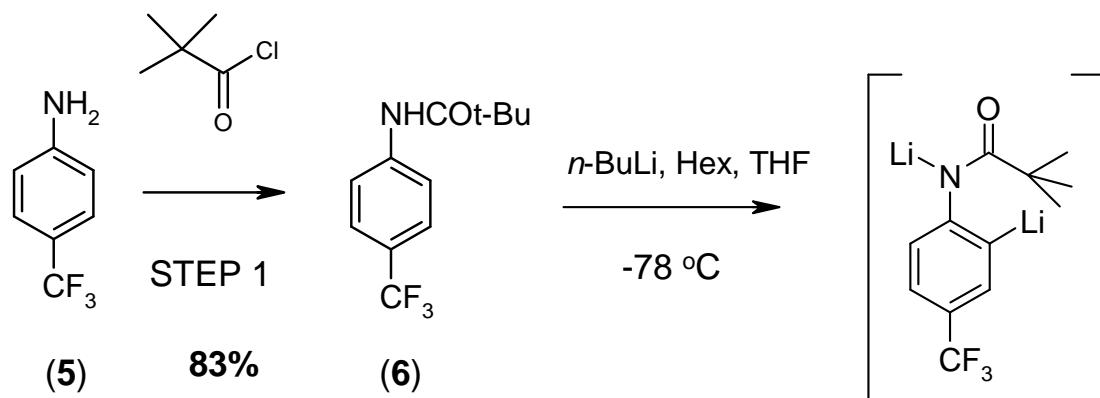
Radiochemical yield = 76%

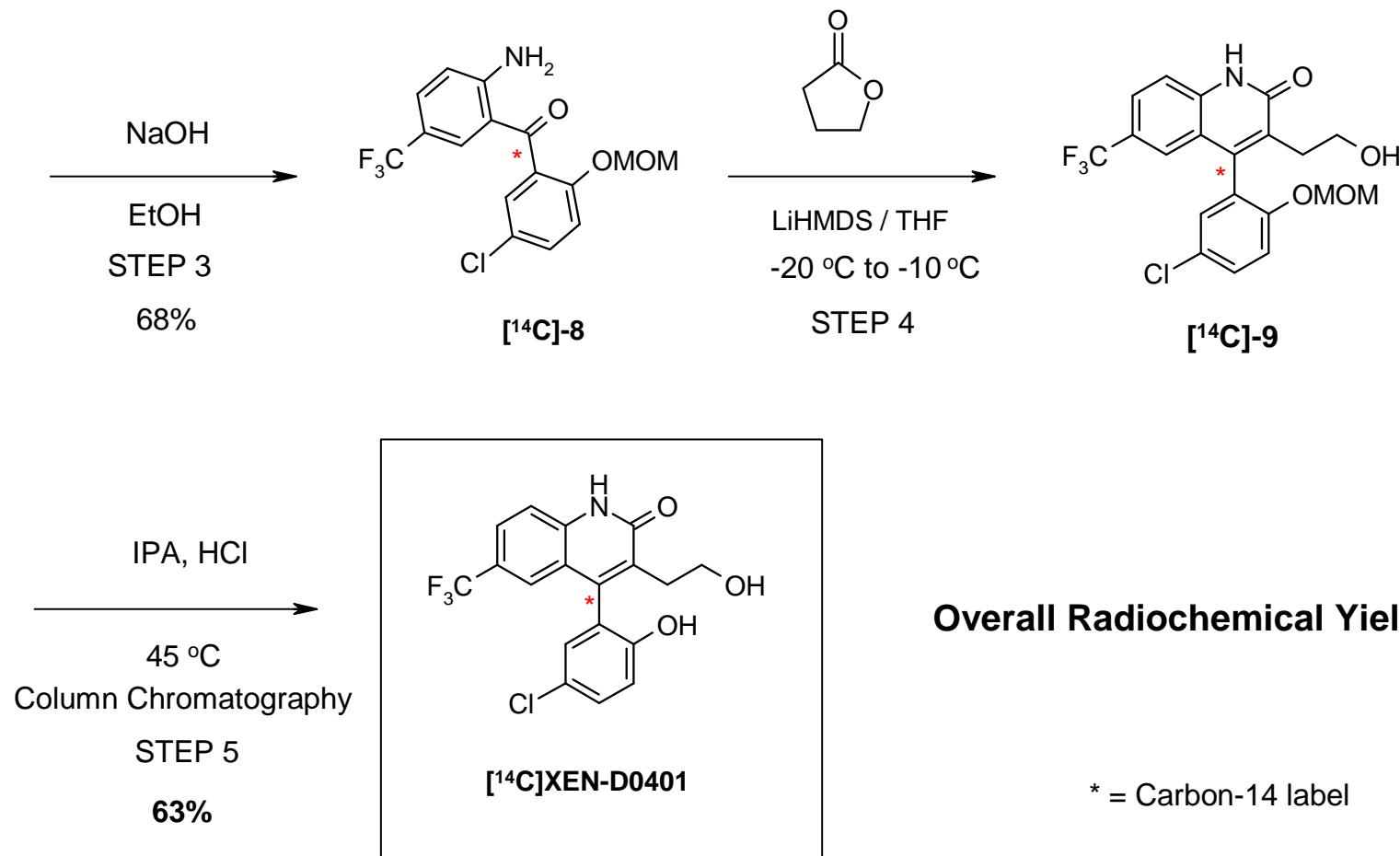


O-Methylation

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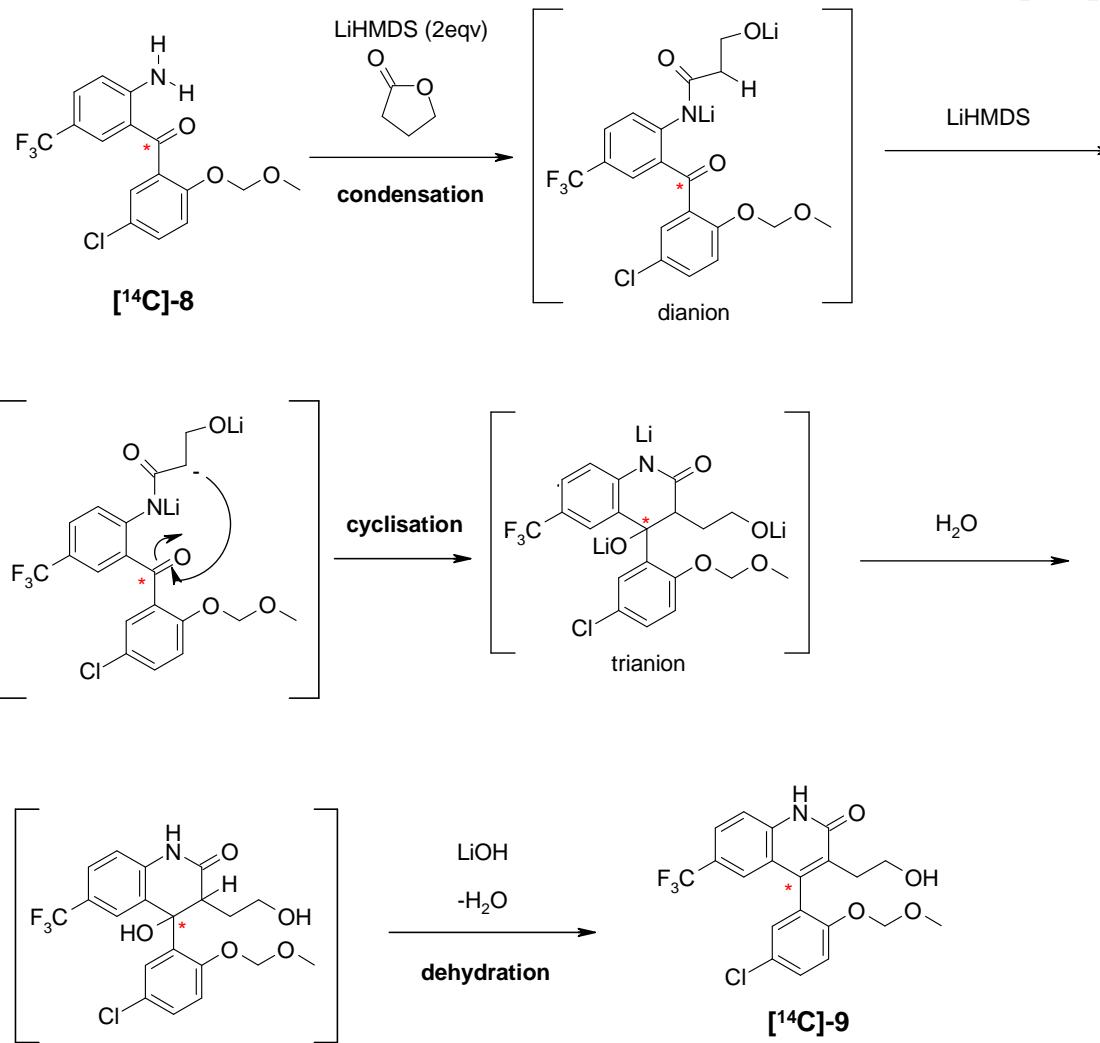






Key Step: A one pot construction of the quinolin-2-one ring under strong base

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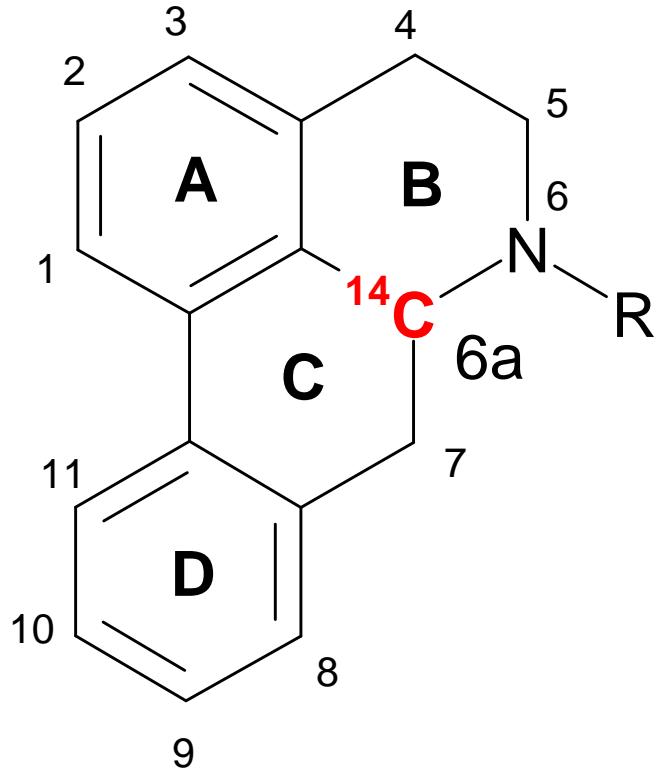


Aporphine skeleton 'naturally occurring'



Dicentra formosa
'Bleeding heart'

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S L Kitson. *J Label Compd Radiopharm*; **2007**, 50, 290-294

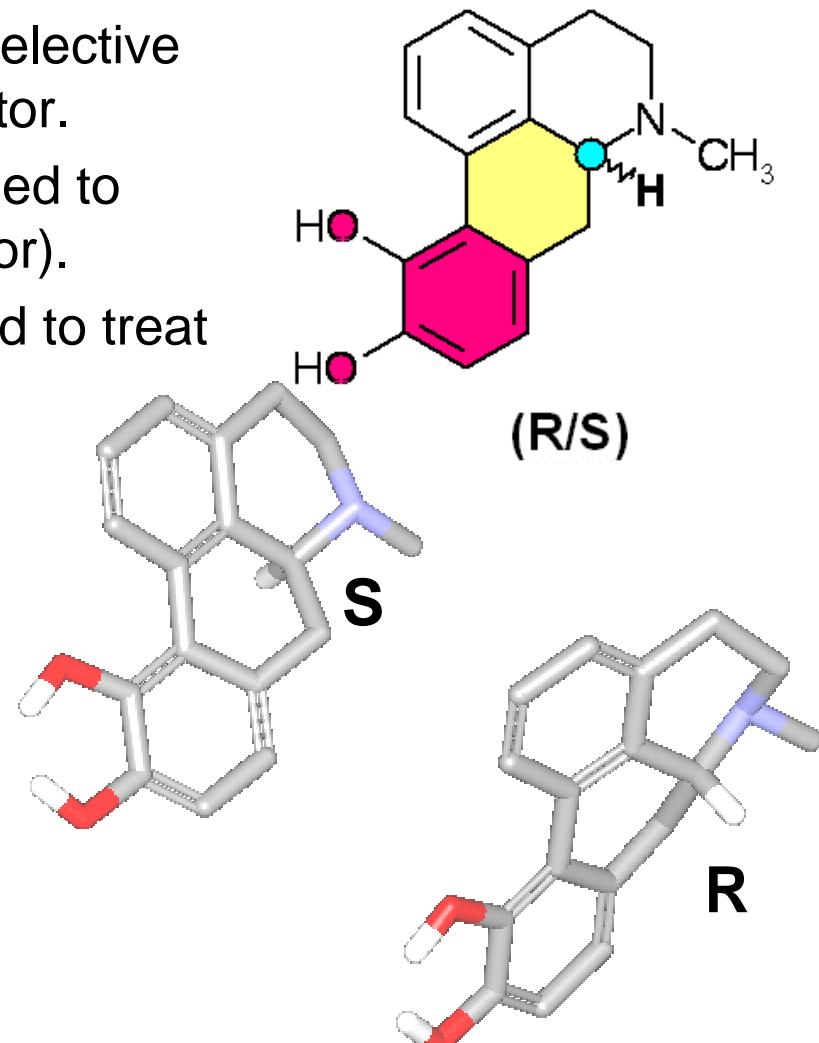
S L Kitson. *J Label Compd Radiopharm*; **2006**, 49, 517-531

Structure & Function of (*R*)-(-)-Apomorphine

- (*R*)-(-)-Apomorphine is a potent non-selective D₁/D₂ agonist at the dopamine receptor.
- (*R*)-(-)- Apomorphine (Apokyn™) is used to control Parkinson's disease (D₂ receptor).
- (*R*)-(-)- Apomorphine (Uprima®) is used to treat erectile dysfunction (D₁ receptor).

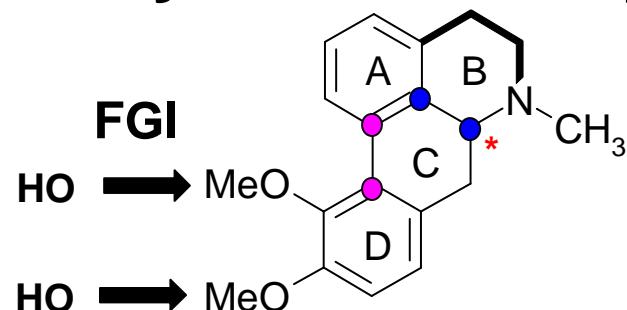
• Features:

- Contains an *ortho*-phenol motif.
- Tetracyclic carbon skeleton.
- Tetrahydroisoquinoline nucleus.
- 'Planar' structure.
- Contains an embedded dopamine pharmacophore.



Retrosynthesis of Apomorphine

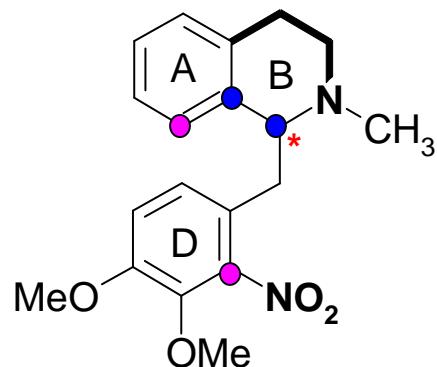
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* = ¹⁴C

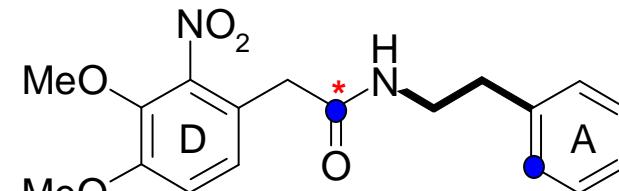
RING C
FORMATION

Pschorr
coupling



Bischler-Napieralski
cyclodehydration

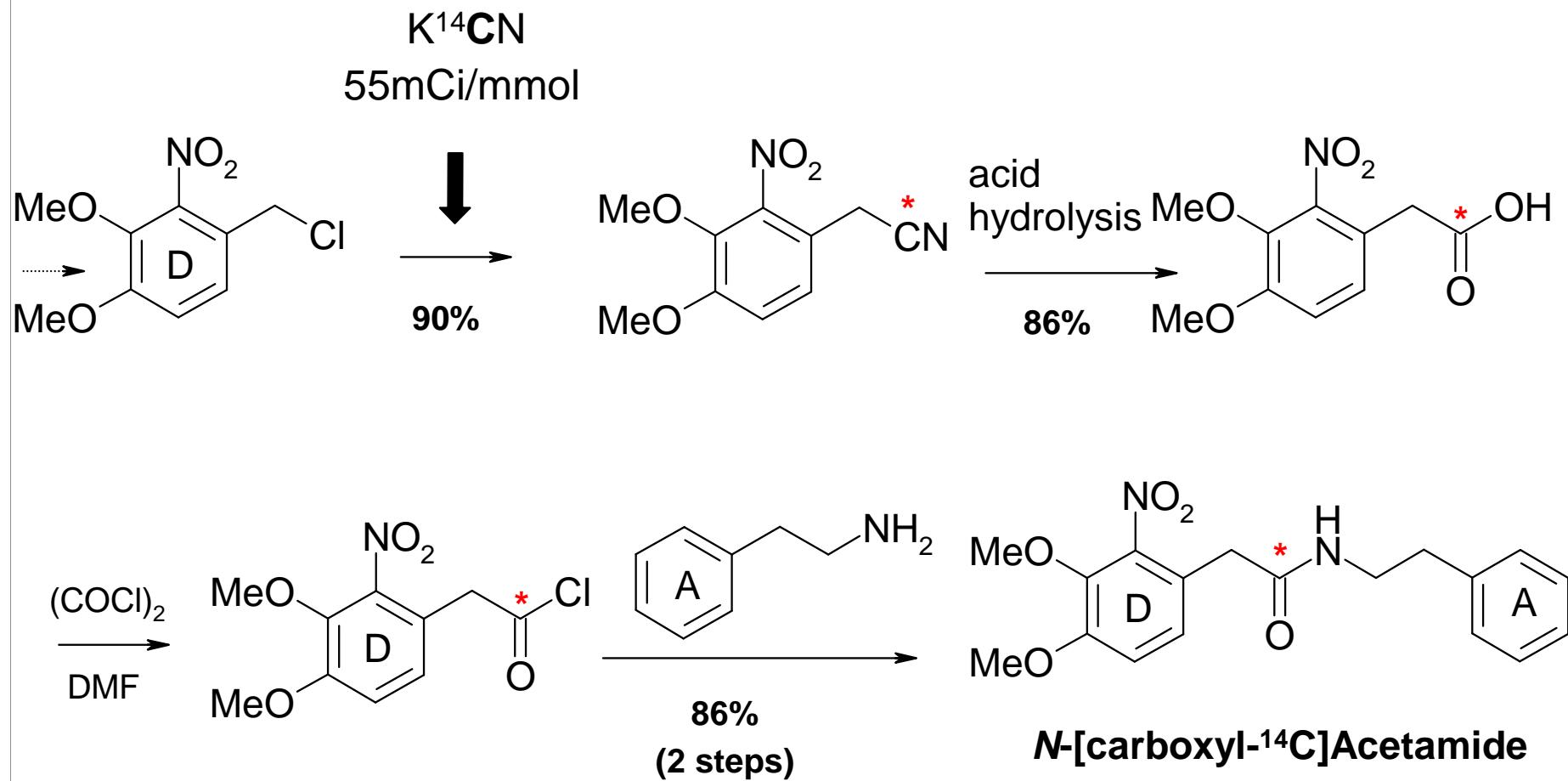
RING B
FORMATION



Tetrahydro[¹⁴C]isoquinoline

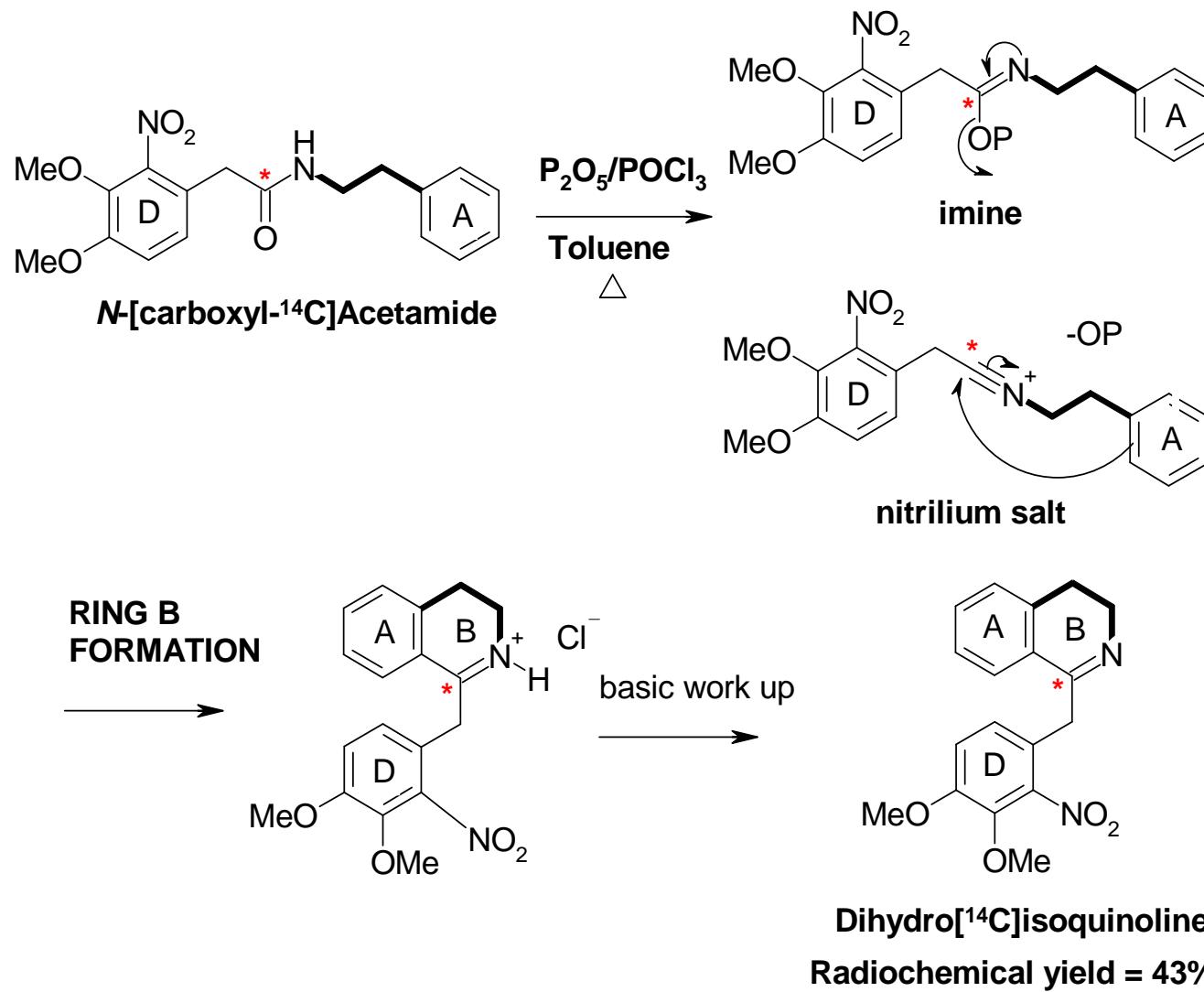
N-[carboxyl-¹⁴C]Acetamide

Synthesis of *N*-[carboxyl-¹⁴C]acetamide

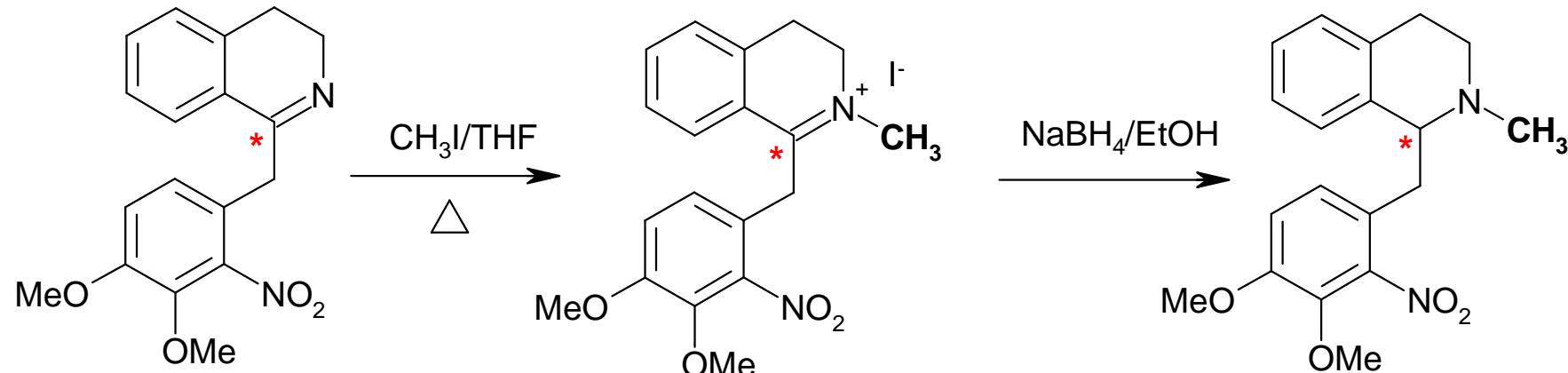


Radiochemical yield = 67%

Bischler-Napieralski Cyclodehydration



N-Methylation Reduction Step



Dihydro[¹⁴C]isoquinoline

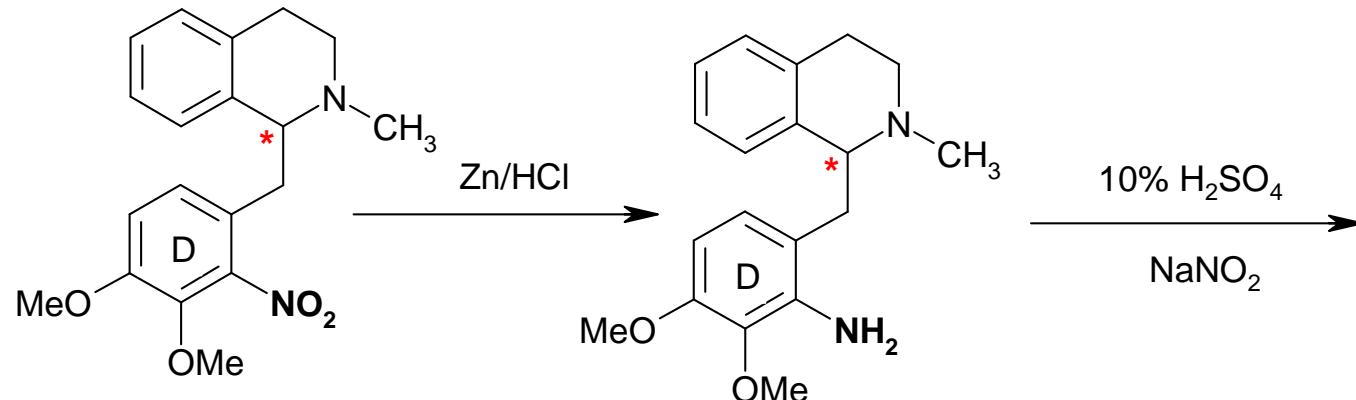
[¹⁴C]Methiodide

Tetrahydro[¹⁴C]isoquinoline

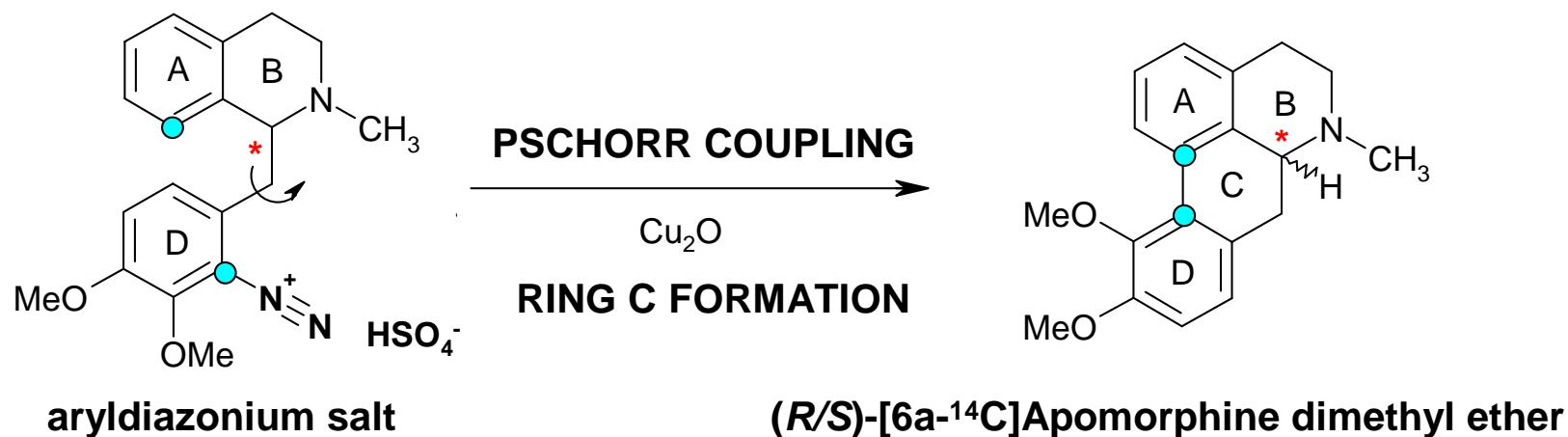
Radiochemical yield = 77%

Bischler-Napieralski
Endocyclic Product

Reduction-Pschorr Coupling



Tetrahydro[¹⁴C]isoquinoline

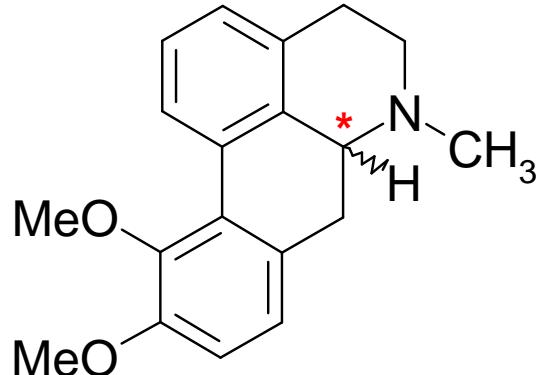


aryldiazonium salt

(R/S)-[6a-¹⁴C]Apomorphine dimethyl ether

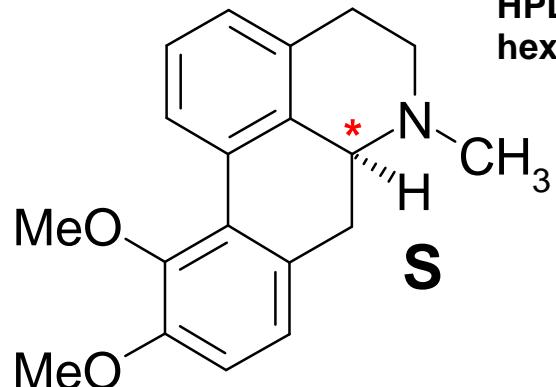
Chiral Separation

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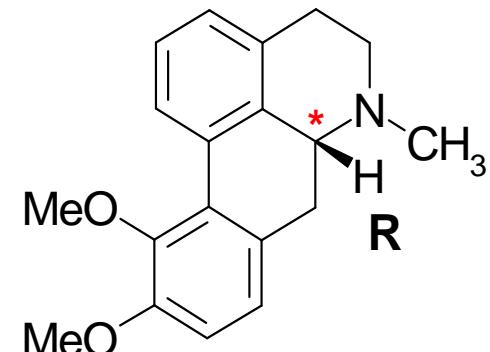


(R/S)-(+-)-[6a-¹⁴C]Apomorphine dimethyl ether

HPLC Conditions: Chiralcel OD column, eluting with
hexane/propan-2-ol/dimethylamine [950:50:5]

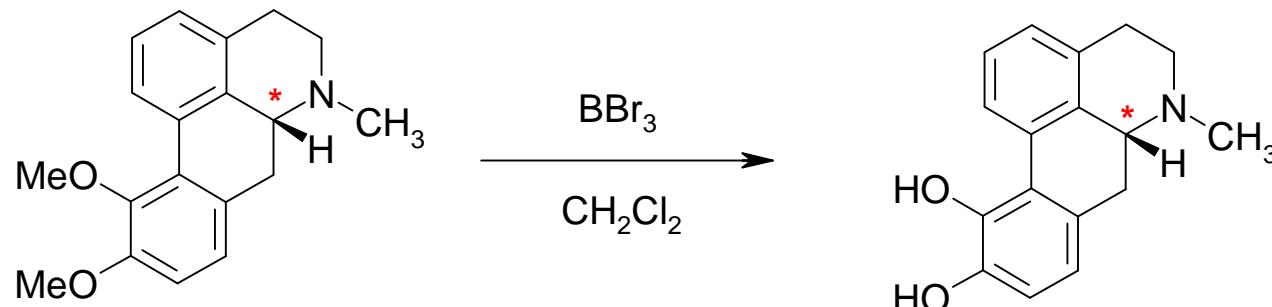


(S)-(+)-[6a-¹⁴C]Apomorphine dimethyl ether
Radiochemical yield = 11% from
Tetrahydro[¹⁴C]isoquinoline



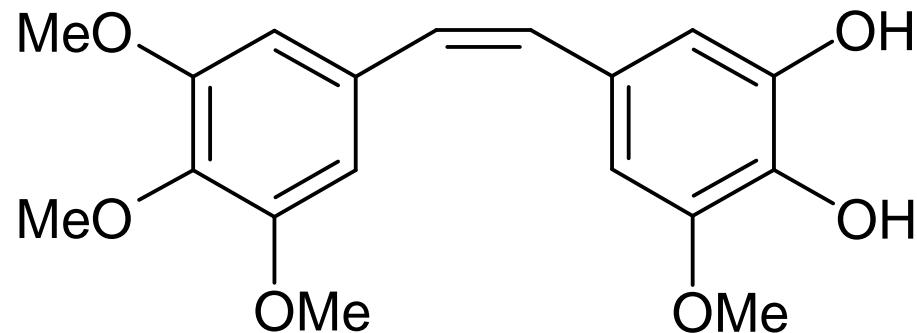
(R)-(-)-[6a-¹⁴C]Apomorphine dimethyl ether
Radiochemical yield = 16% from
Tetrahydro[¹⁴C]isoquinoline

(*R*)-(-)-[6a-¹⁴C]Apomorphine



- PLRP-S column ($\text{CH}_3\text{CN}:\text{HCl}$ aq)
- Specific Activity: 55mCi/mmol
- Radiochemical purity => 98%
- Radiochiral purity => 99%

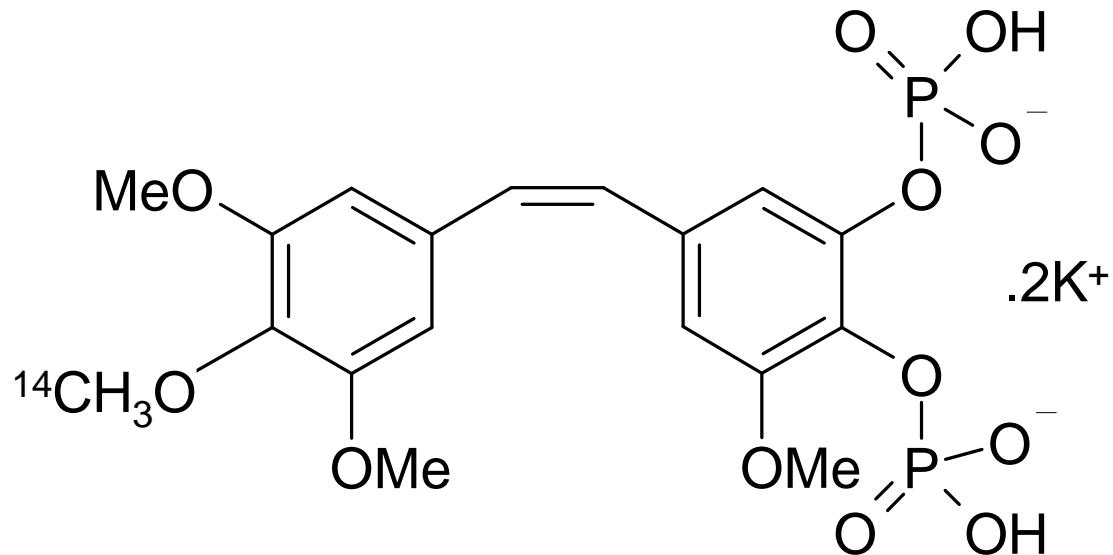
Combretastatin A-1



- Combretastatin A-1 is a natural product first isolated from the African bush willow tree in the 1980s
- Chemotherapeutic properties by acting on the tumour vasculature, leading to blood flow shut down and ultimately tumour death



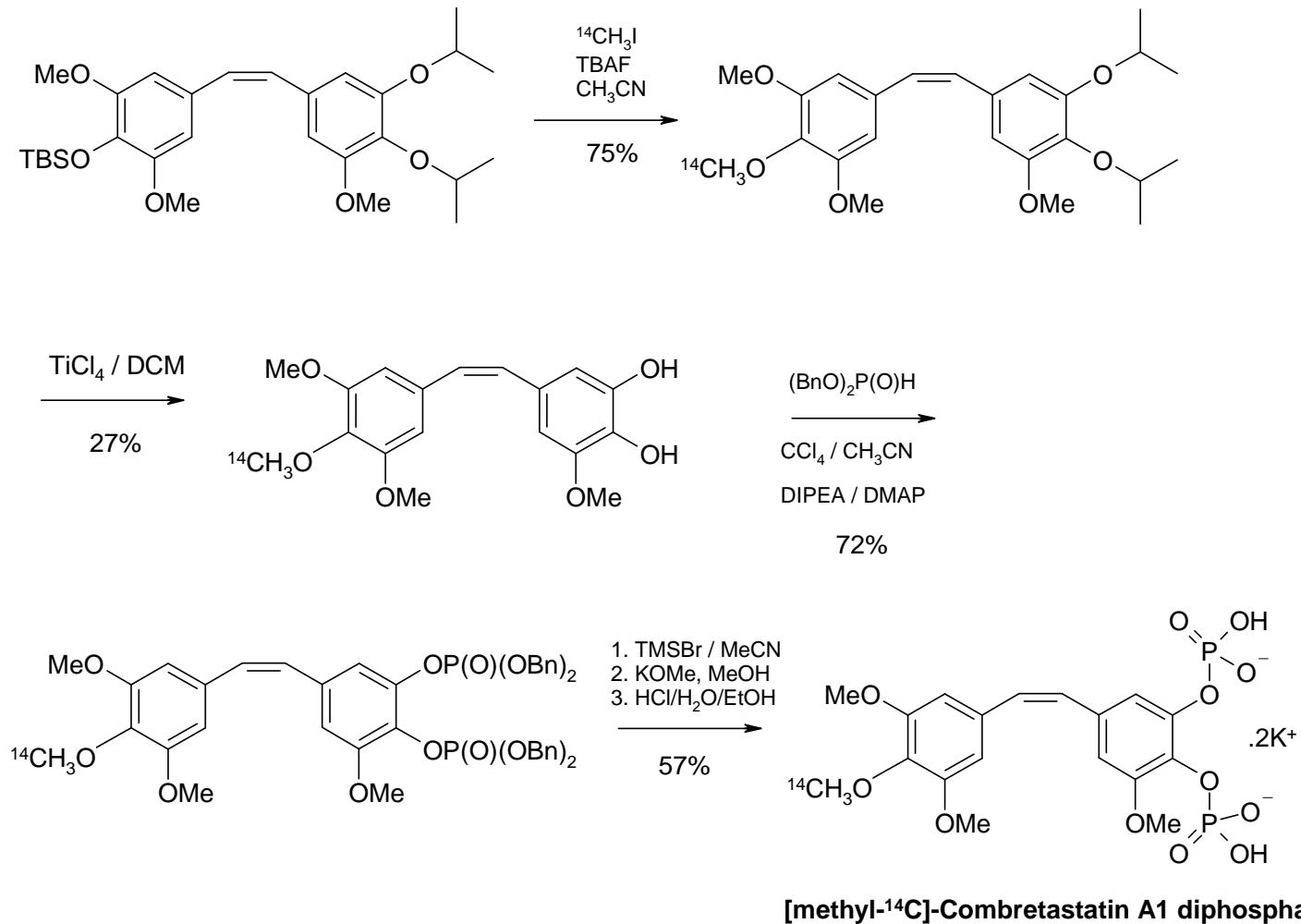
Target: [methyl-¹⁴C]Combretastatin A-1 diphosphate



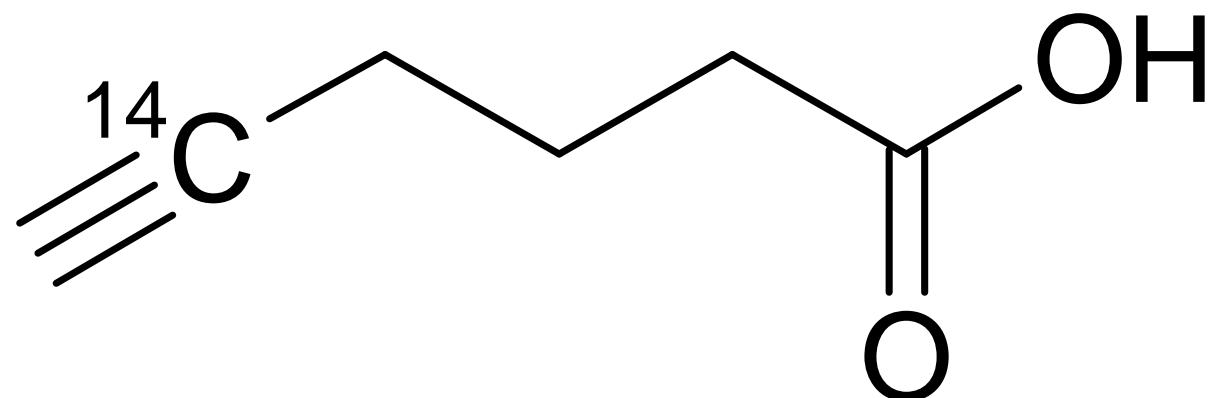
- Treatment of solid tumours
- The pro-drug undergoes *in vivo* de-phosphorylation to generate the active agent combretastatin A-1

¹⁴C Synthetic route

R T Brown et al. J Label Compd. Radiopharm 2009, 52, 567-570



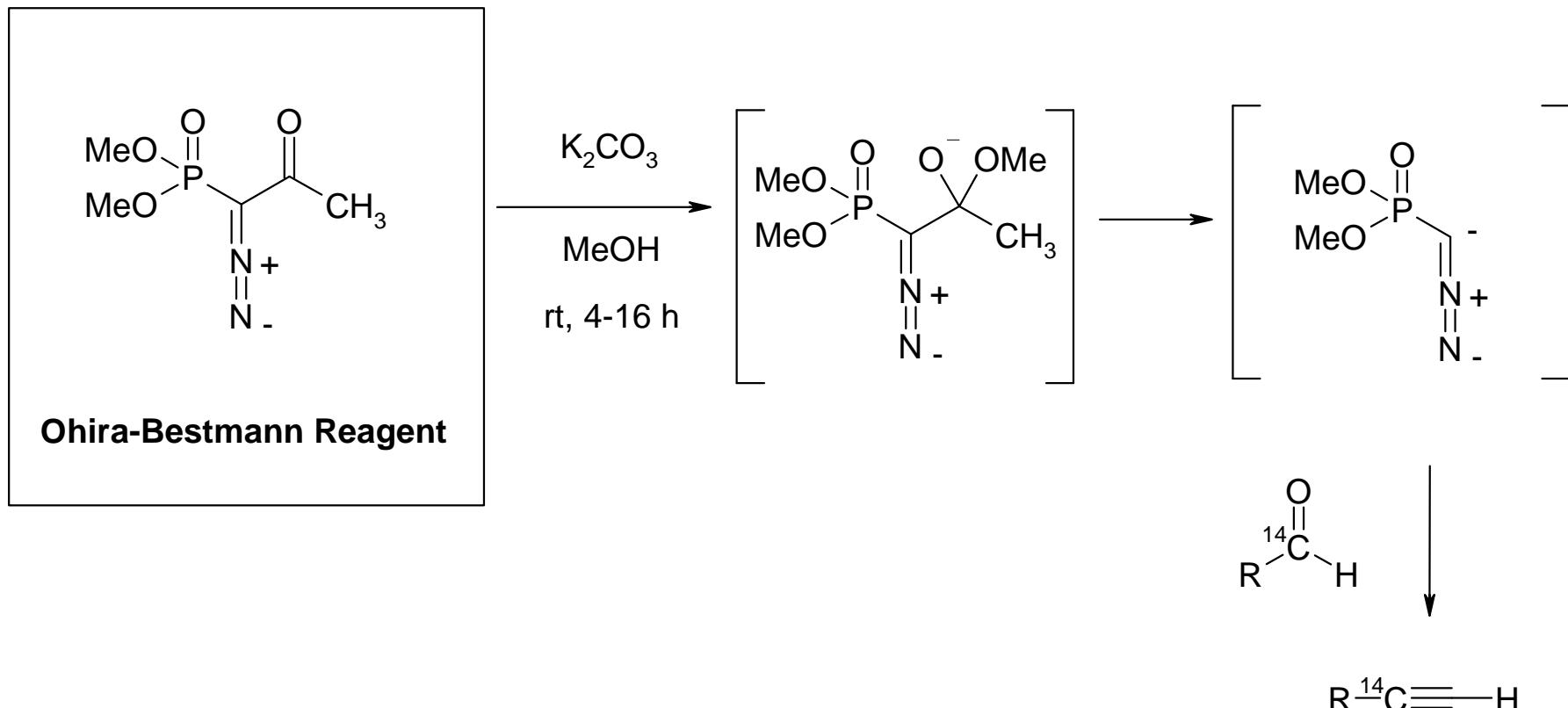
[¹⁴C]Acetylenes



Target: [¹⁴C]Hex-5-ynoic acid

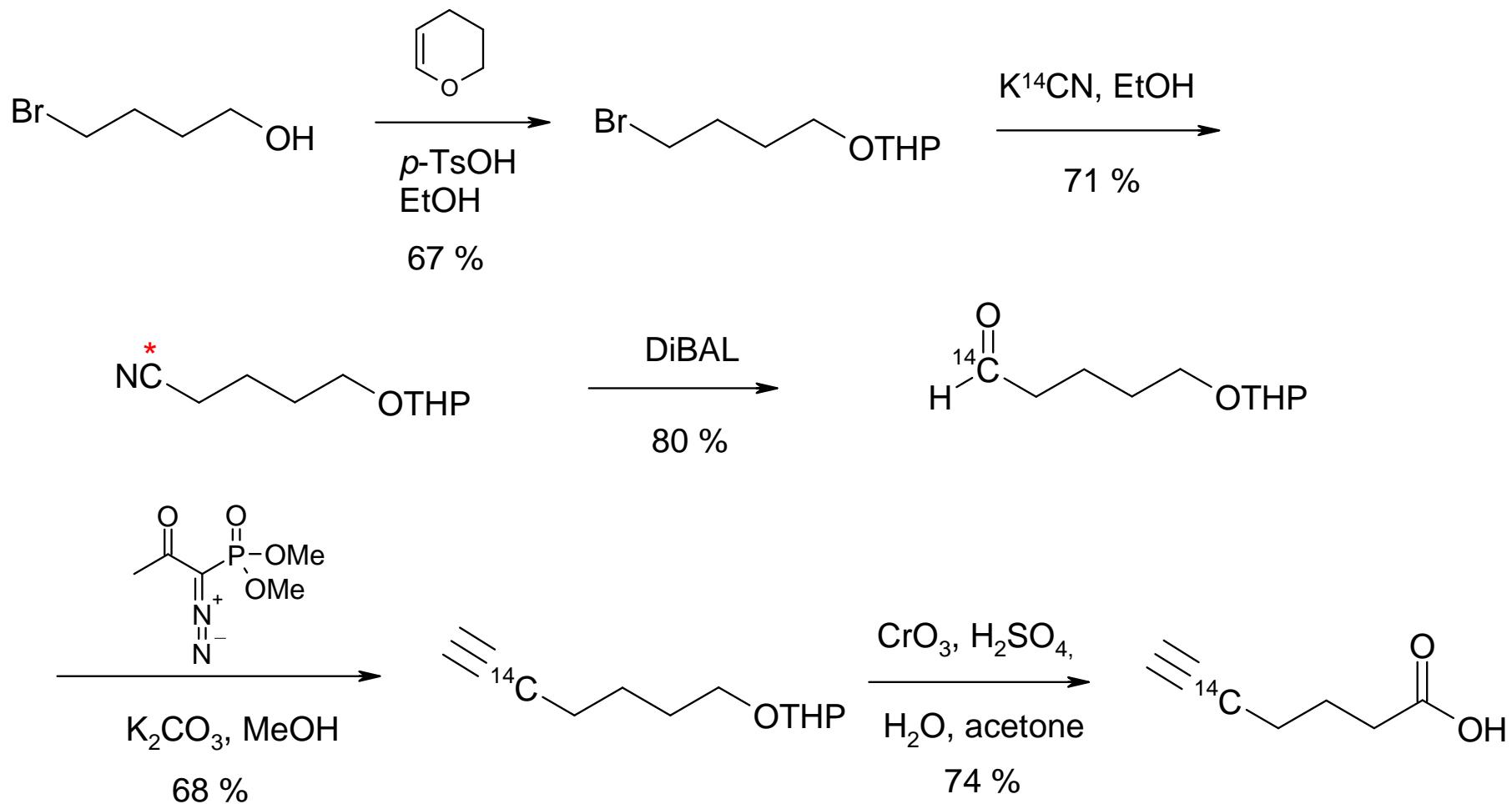
[¹⁴C]Acetylenes: *Ohira Bestmann Reagent*

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¹⁴C Acetylene Synthesis

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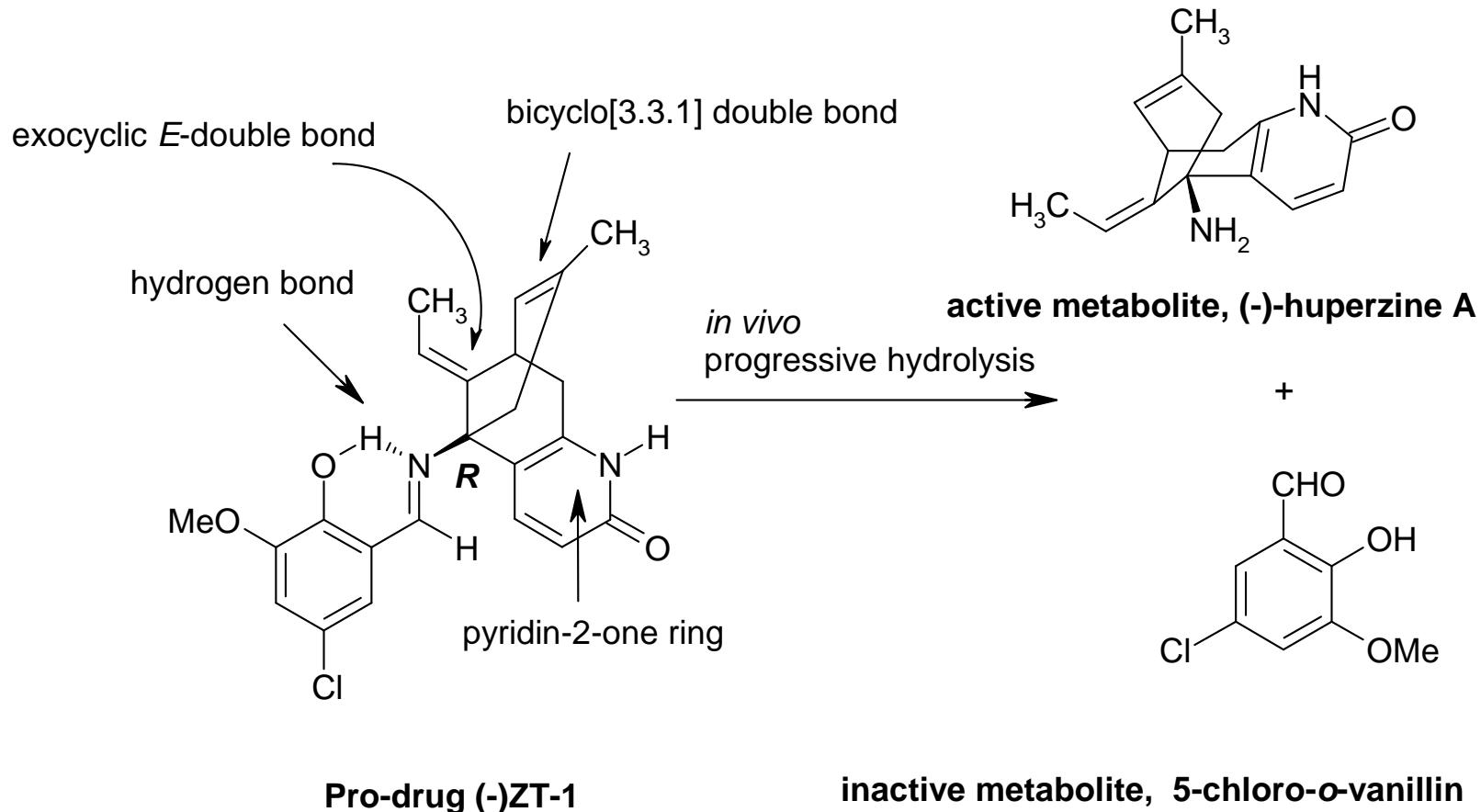


Overall Radiochemical Yield 29 % from [¹⁴C]KCN

[¹⁴C]ZT-1: a new generation of acetylcholinesterase (AChE) inhibitors

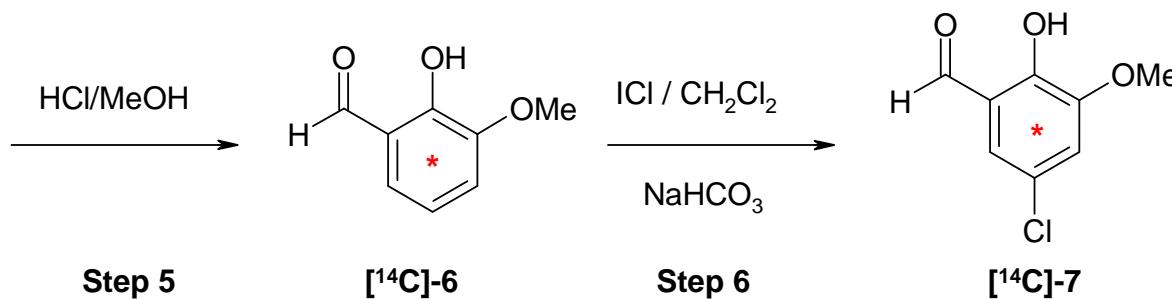
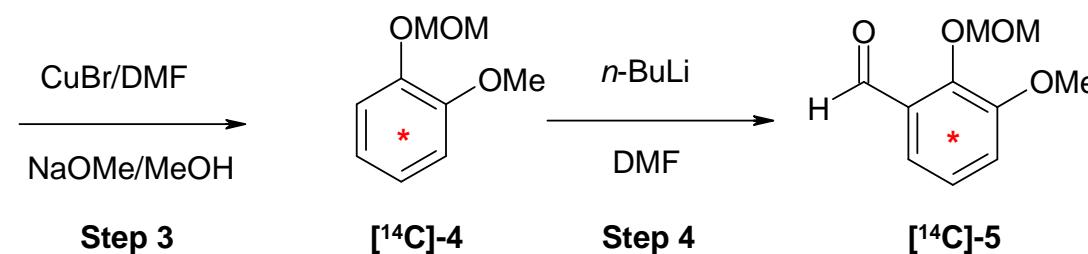
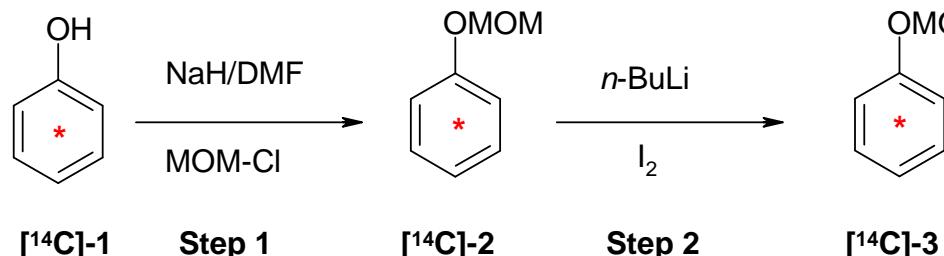
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L Leman, S L Kitson *et al.* *J. Label Compd. Radiopharm* **2011**, 720-730



¹⁴C Synthesis

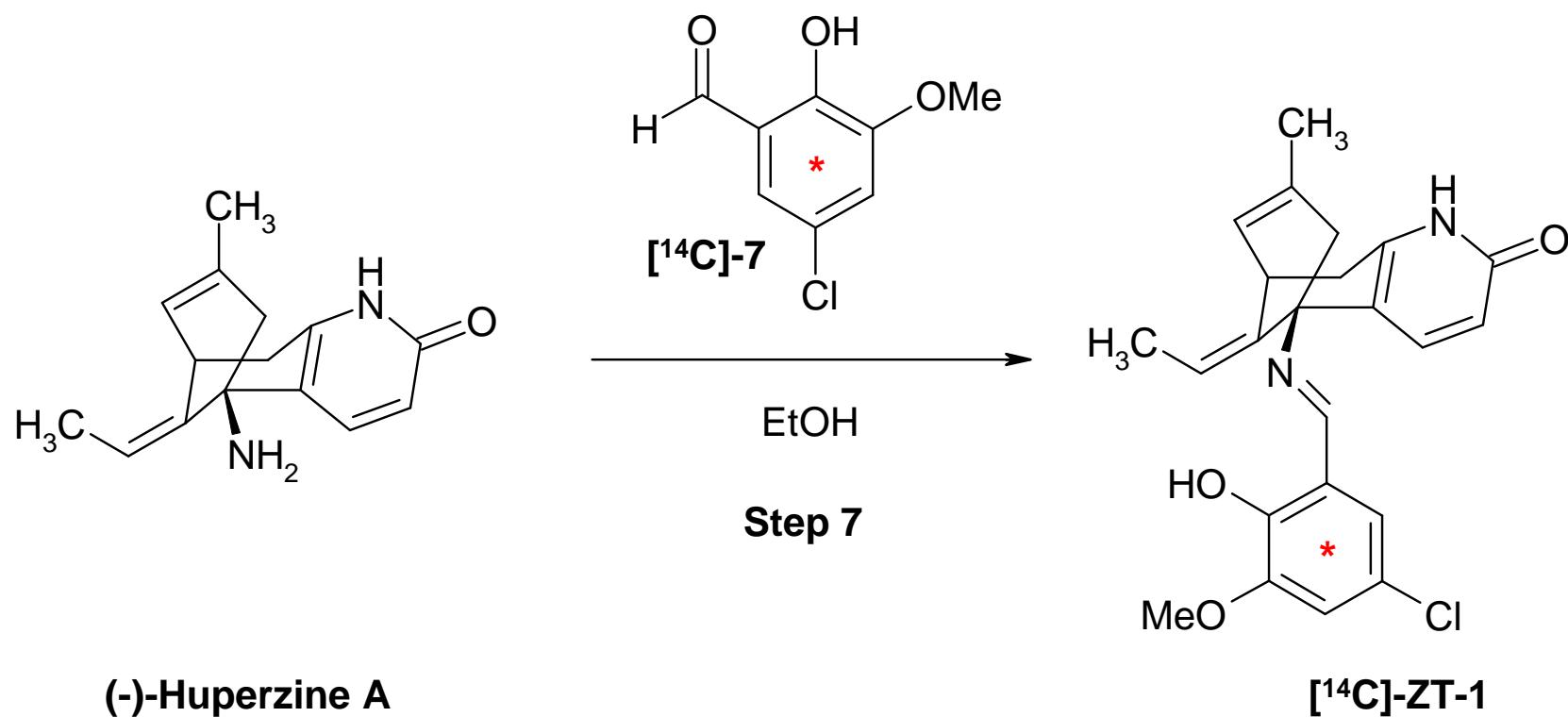
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* = U-¹⁴C

[¹⁴C]-ZT-1

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Conclusion



When designing a ^{14}C labelled synthesis it is important to consider the following:

- **Identify** simple starting materials from the barium ^{14}C carbonate ‘staircase’ which are commercially available or alternatively easily made
- **Plan**, develop and execute the synthetic methodology to the final drug substance. This approach can often restrict the position of the label in the drug and will cause a change in the drug purity profile from the original laboratory synthesis route
- **Locate** a biologically stable position for the ^{14}C label

¹⁴C Radiochemistry Laboratory

